

# Service Department

Date AUGUST 1982

Distribution No.

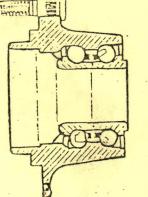
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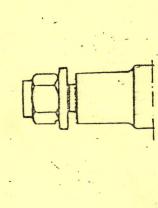
. 900 MODEL

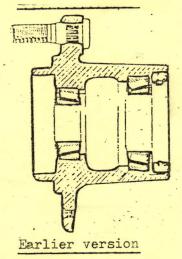
## Subject: New Design of Rear Wheel Bearing and Changed Hub Nut Torque

A new rear wheel bearing has been introduced into production. This is of angular contact design and replaces the taper roller bearings previously used. The rear axle has also been modified to incorporate the new bearing.

This takes effect from the following chassis numbers: AC 1021264 AC 2007509 AC 3006838 AC 6001806







#### Later version

Hub Nut Torque - IMPORTANT INFORMATION

Torque figure - New bearing 217± 7 ft./lb. (300± 10 Nm) Previous figure - Torque to 36 ft./lb. (49 Nm), slacken off and retorque to 1.5-3.0 ft./lb. (2-4 Nm).

DO NOT CONFUSE THE TWO TORQUE SETTINGS

### Identification:

Postal address

SAAB (GT. BRITAIN) LTD.

The new design of bearing can be identified without dismantling by the size of the hub retaining nut.

New bearing Hub Nut = 36 mm AF.

Earlier bearing Hub Nut = 27 mm AF.

Telephone

MARLOW 6977

The new bearing is integral with the hub and must be replaced as an assembly. The new hub bearing will only fit the later axle tube.

Telex

848196

Registered Office: Saab House, Fieldhouse Lane, Marlow Registered Number: 672661 bondon

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# Parts Information:

Rear	Axle		8947335
Rear	Hub/Bearing	Assy.	8947384
Washer			8946477
Hub	Nut		8921785

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